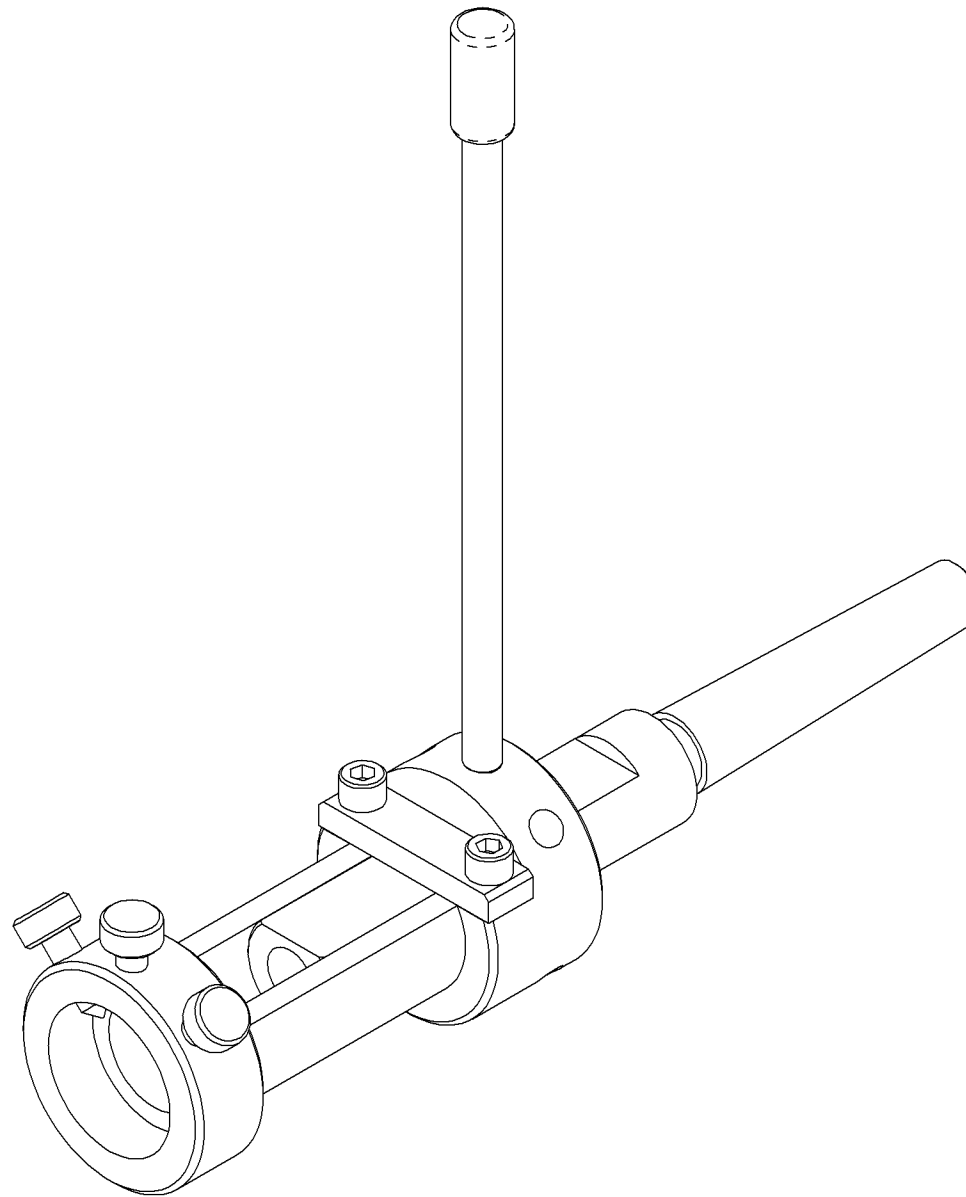


Bareback Die Holder



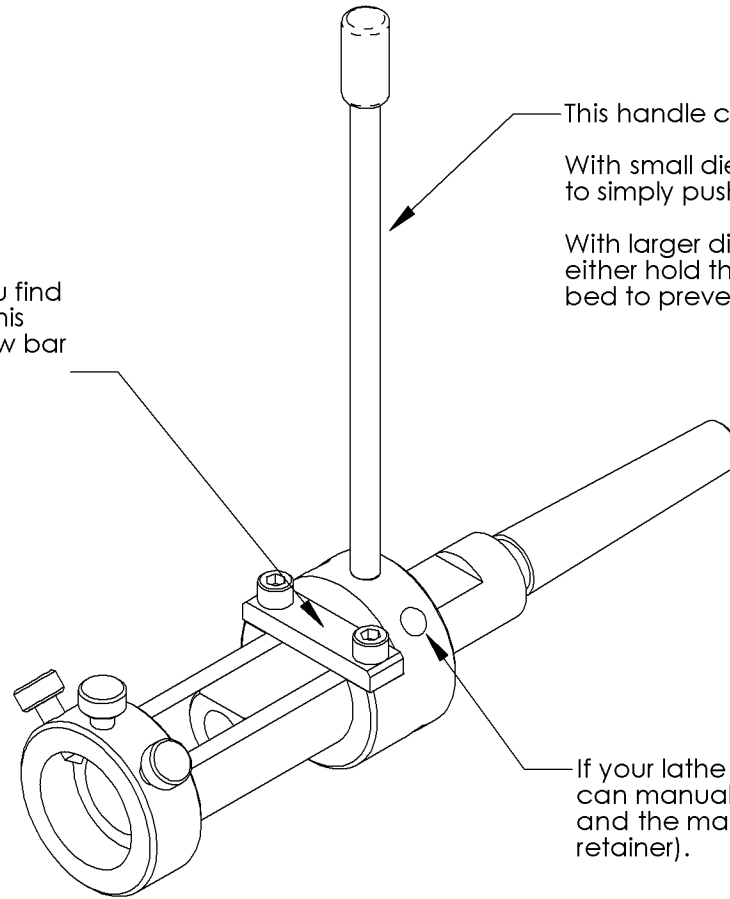
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designs@gendrontec.com

DISCLAIMER

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RETAINER:

This retainer may need to be removed if you find the Morse taper is breaking loose on you. This will not happen if you are able to use a draw bar in your tailstock.



This handle can be used in several ways.

With small dies and with the retainer installed, it can be used to simply push the holder back and forth.

With larger dies, you may want to remove the retainer and either hold the handle by hand, or rest it against the lathe's bed to prevent the holder from spinning.

If your lathe lacks the torque to handle larger dies, you can manually turn the holder using these four 5/16" holes and the manual lever (after removing the handle and retainer).

FEATURES

DIMENSIONS ARE IN INCHES
TOLERANCES (unless specified):
FRACTIONAL: $\pm 1/64$
TWO PLACE DECIMAL: $\pm .010$
THREE PLACE DECIMAL: $\pm .005$
ANGULAR: ± 1 deg

NOTE:

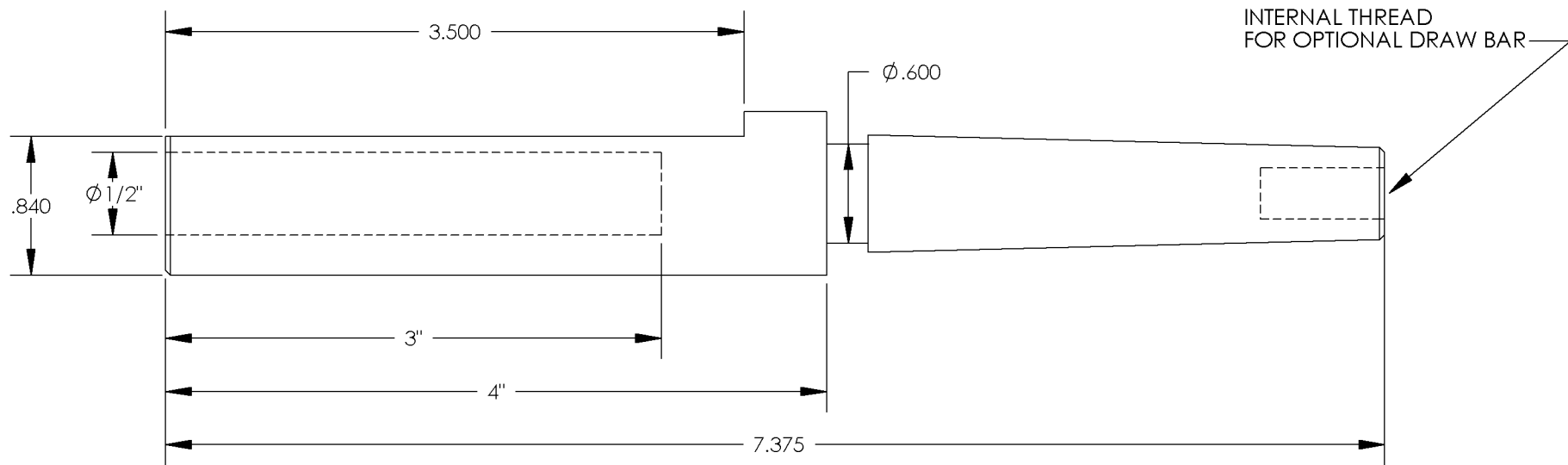
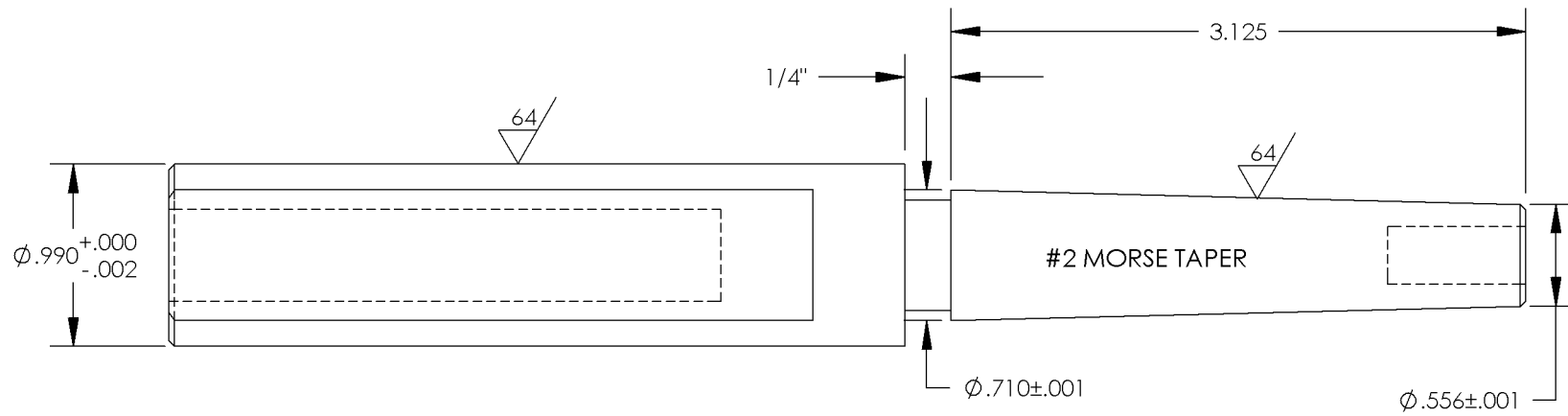
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Bareback Die Holder

DWG #

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MATERIAL: TOOL STEEL (IDEALLY)

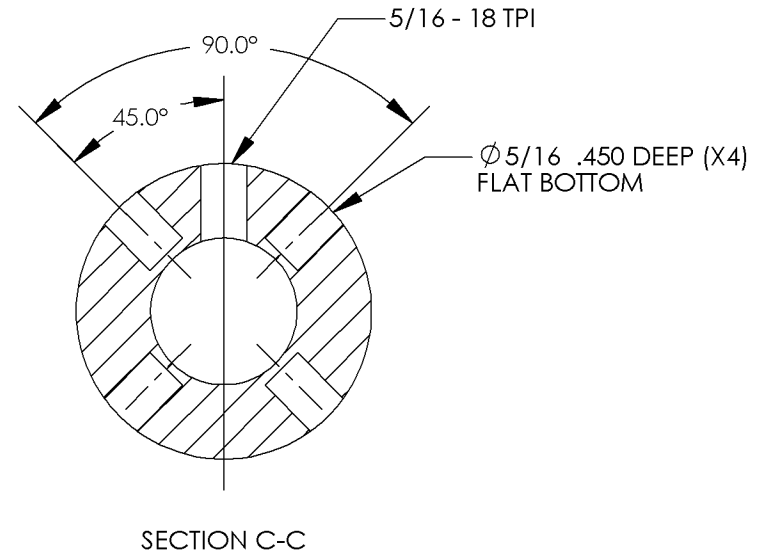
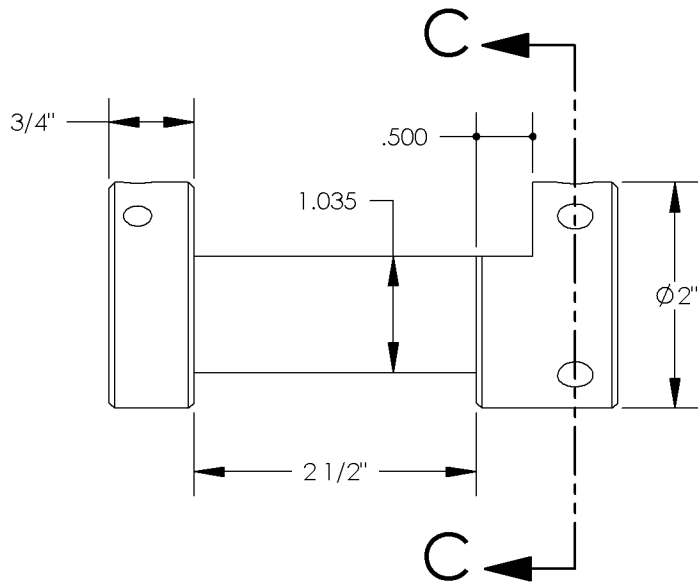
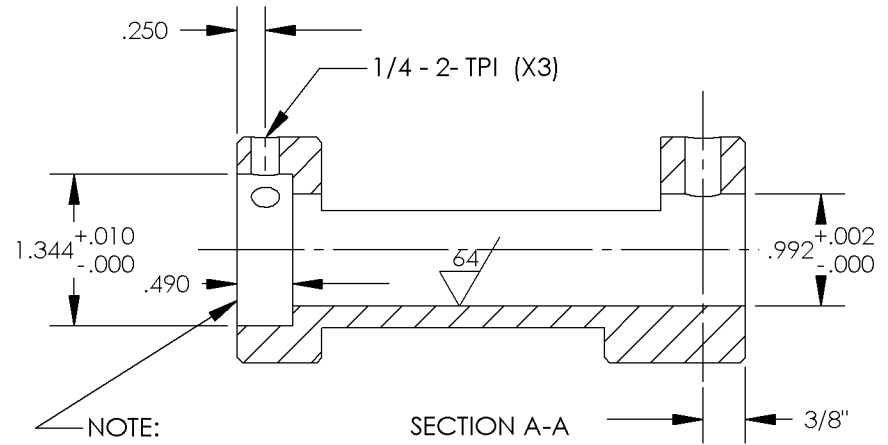
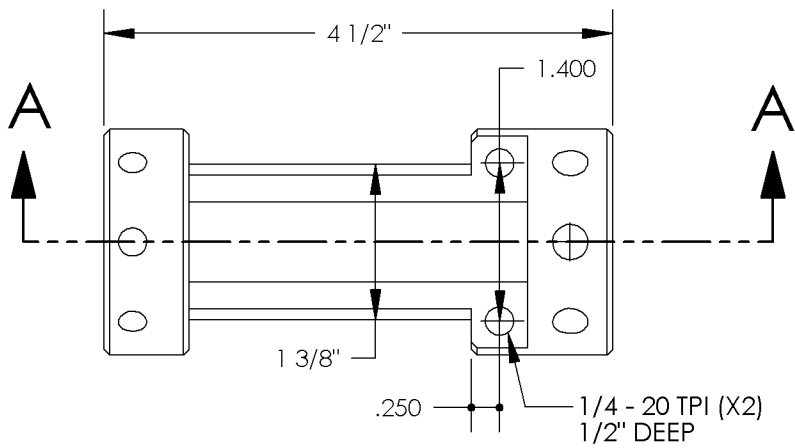
AXLE

DIMENSIONS ARE IN INCHES
 TOLERANCES (unless specified):
 FRACTIONAL: $\pm 1/64$
 TWO PLACE DECIMAL: $\pm .010$
 THREE PLACE DECIMAL: $\pm .005$
 ANGULAR: ± 1 deg

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Bareback Die Holder

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MATERIAL: MILD STEEL

BODY

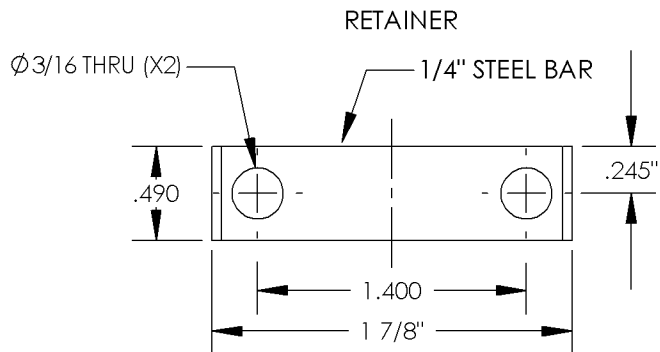
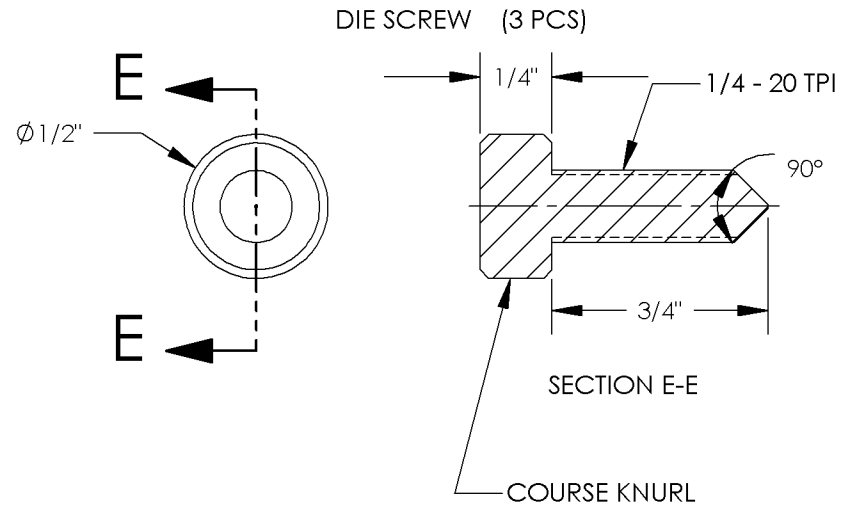
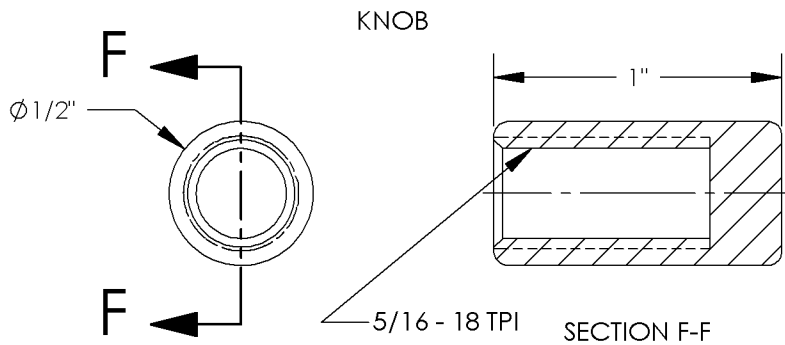
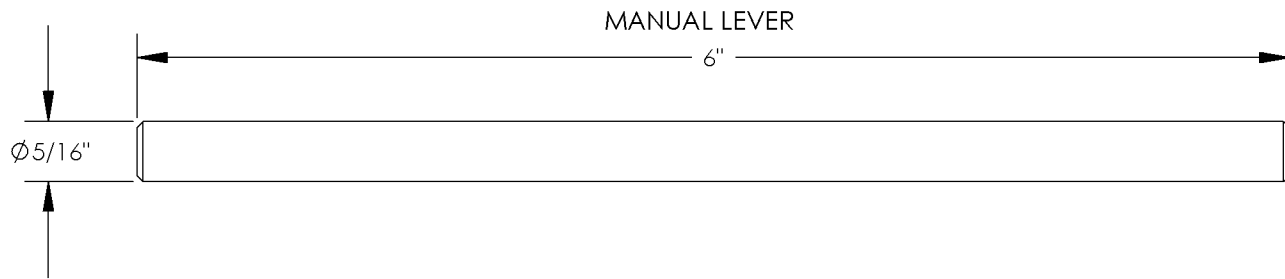
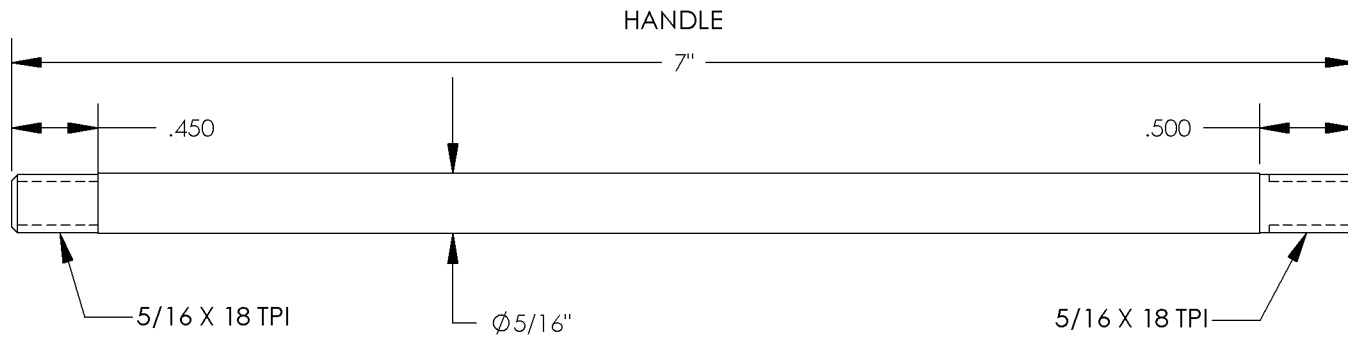
DIMENSIONS ARE IN INCHES
 TOLERANCES (unless specified):
 FRACTIONAL: ±1/64
 TWO PLACE DECIMAL: ±.010
 THREE PLACE DECIMAL: ±.005
 ANGULAR: ±1 deg

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Bareback Die Holder

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MATERIAL: MILD STEEL

DIMENSIONS ARE IN INCHES
TOLERANCES (unless specified):
FRACTIONAL: $\pm 1/64$
TWO PLACE DECIMAL: ± 0.010
THREE PLACE DECIMAL: ± 0.005
ANGULAR: ± 1 deg

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